



Description / name of special machine

Assembly press

Function / job

Manual assembly station for clutch covers

Special features

Press-on unit with swivel movement for clutch covers. Swivel clamp for connection to vacuum. Pneumatic swivel jaw for plugging of bores.

Technical data

Hydraulic system:	80 bar
Compressed air:	4 – 6 bar
Cycle time approx.:	25 sec.

Customer

Grob-Werke Mindelheim
VW Kassel

Realization period / year

August 2002

Ident No.
502 7 601 DB

Month / year
08/02